

# WWW.STIGUNS.COM

2006 CATALOG

#### **COMPANY STATEMENT**

STI International Inc. is a world renowned manufacturer of 1911 and 2011 style pistols located in Georgetown, Texas. With over 15 years experience delivering the highest quality in 1911 and 2011 pistols, parts and components, STI International offers a wide varity of models of 1911 and 2011 pistols in multiple calibers, currently available through dealers in the US, Canada, Europe, Asia and South America.

#### SHIPPING

Pick-Up Service Monday-Friday by appointment only. All pistols are shipped UPS overnight (unless otherwise noted) All firearms and frames must be shipped to a current F.F.L. Holder Firearms are not shipped on Fridays. unless otherwise noted.

#### PAYMENT

Acceptable payment for items and services include: Check, Mastercard/Visa and American Express.

STI does not charge credit cards until product is shipped, unless otherwise informed. Wire transfers are also accepted, please contact STI for additional information. Open accounts are also available for established businessmen.

#### ORDERING

STI International has a \$500.00 minimum order.

For orders under \$500.00 please visit our web site www.stiguns.com for a complete list of distributors and dealers.

#### WARRANTY STATEMENT

STI International, Inc. manufactures all of its own components except pins, springs, and scopes. The suppliers of these purchased parts are reputable manufacturers with whom we have long term business relationships. We are, therefore, supremely confident in the fit, form, and function of every firearm and firearm part that we ship to our loyal customer base. With that in mind, we unconditionally warranty our products for their intended purpose, when properly installed. Abuse and normal wear are excluded.

Call STI for a Return Authorization (RA#) for return of any item to STI. The RA number must be marked on the outside of the box. Packages will not be accepted without a RA number.

STI International 114 Halmar Cove Georgetown, TX 78628 PH: 512-819-0656 FAX: 512-819-0465 WWW.STIGUNS.COM

Specifications and terms subject to change without notice



STI INTERNATIONAL Match Sponsor of World Shoot XIV Russell Skinner, David Skinner, Pauletta Skinner, John Kestel



Bennie CooleyMichael Voigt3 Time S.O.F.<br/>ChampionUSPSA President<br/>IPSC World5 Time USPSA<br/>Limited 3 Gun<br/>ChampionShoot<br/>Champion8 Time USPSA<br/>Open 3 Gun<br/>Champion



**STI Factory Floor** 



David Skinner president of STI presents former president of Ecuador Leon Febres Cordero Rivadeneira with a Special Edition Pistol.



**STI Factory Floor** 

### APPAREL

Gray T Shirt with Pocket



**Red T Shirt with Pocket** 



White Golf Shirt



**Gray Golf Shirt** 





White w/Black Bill



Khaki w/Black Bill

STI Team Shirt



Long Sleeve Gray Shirt



Ladies V Neck Red, Black & Gray



STI Jacket





Black w/Black Bill

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### **GRANDMASTER**



CALIBER:	9мм, 9x23, .38 super, .40, .45	
FRAME:	STI PATENTED MODULAR STEEL	ΟΡΤΙ
GRIP:	BLUE GLASS FILLED NYLON POLYMER WITH	•Col
	STAINLESS MAGWELL	•SHO
SLIDE:	5" CLASSIC FLAT TOP WITH SLIDE LIGHTNING,	•Colo Mate
	SABERTOOTH COCKING SERRATIONS	•Col
TRIGGER:	STI GUNSMITH TRIGGER	•OKO
BARREL:	STI TRUBOR BULL BARREL, RAMPED, FULLY	•D/T
	SUPPORTED WITH INTEGRAL COMPENSATOR	OVE
SAFETIES:	STI HIGH-RIDE GRIP AND AMBIDEXTROUS	• ALTE
	THUMB SAFETY	
GUIDE ROD:	STI RECOILMASTER	
SIGHTS:	C-MORE SCOPE (GRAY)	
O.A. LENGTH:	10.5"	PISTO
WEIGHT:	44.0 oz	• ON
FINISH:	HARD CHROME WITH COLOR INLAY (BLUE)	• ON
	POLISHED SIDES OF SLIDE	• TES
	PISTOL IS SHIPPED IN HARD FOAM CASE	

#### IONS AVAILABLE: OR INLAY ORT OR LONG TRIGGER LORED GRIP WITH CHING TRIGGER ORED C-MORE SCOPE O SCOPE T MAG RELEASE WITH ERSIZE BUTTON ERNATE TOP END

OL INCLUDES: NE STI TEAM SHIRT NE STI CAP ST TARGET

**PARTS** 

The STI Recoilmaster is designed to achieve softer recoil and bring the pistol back to point of aim quicker. Using two springs for recoil verses the traditional single spring, provides at least 10 times the life of a conventional recoil system. The 5" Recoilmaster will fit all government model 1911 style pistols. The 4.15 and 3.9 are designed for STI pistols only.



STI guide plug and reverse plugs are manufactured from 4140 steel. Available for 5" & 6" pistols.

STI manufactures full length guide rods. The 5" is one piece with a takedown hole. The 6" is two piece for removal





The STI 1911 magwell is manufactured out of 4140 steel. The mainspring housing is checkered 30 LPI for a sure grip. The magwell aids in faster reloads and in grip control of the pistol.



**STI Oversize Magazine Release Button** 



Springs for the 1911: Sear spring, mainspring (15lb), plunger tube spring, firing return spring, recoil spring (specify weight 8-18 lbs), Recoilmaster primary spring (specify heavy or light).

#### Pin Kits for the 1911:

Hammer strut pin, link pin, mainspring plunger, sear pin, ejector pin, mainspring housing retainer, mainspring plunger retainer, hammer pin, slide stop plunger, thumb safety plunger.

#### Pin Kits for the 2011:

Hammer strut pin, link pin, mainspring plunger, sear pin, solid ejector pin, mainspring housing retainer, mainspring plunger retainer, hammer pin, slide stop plunger, thumb safety plunger.

ONE 140MM MAGAZINE, AND MANUAL INCLUDE

### PARTS

Hammer & Sear: STI hammers are wire EDM cut, then precision ground and polished using A-6 tool steel. STI sears are wire EDM cut using S-7 tool steel; producing the highest quality hammer and sear for crisp and lightweight trigger pulls. STI Hammers are available in three styles.



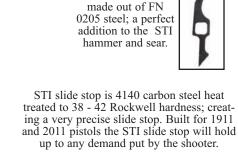






STI Hammer strut is wire EDM cut from titanium, this allows for very fast lock up and adds minimum weight to the entire trigger system aiding in even crisper and lighter trigger weight.

The STI ejector is manufactured out of 4140 steel. Available in the following specific calibers: .45 ACP, .40 S&W, .38 super, & 9mm extended





The STI

Disconector is

The STI extractor is manufactured out of high quality spring steel. Available in the following specific calibers. .45 ACP, .40 S&W, .38 super & 9mm



STI Firing pin available in stainless steel or titanium. .45/.40/.38/9mm



STI Firing pin stop in 4140 steel. Available Std. or cut for sights.



### TRUBOR



CALIBER:	9мм, 38 super, 9x23	OPTIONS AVAILABLE:
FRAME:	STI PATENTED MODULAR STEEL	•HARD CHROME
GRIP:	BLACK GLASS FILLED NYLON POLYMER WITH ALUMINUM MAGWELL	•Color Inlay     •Short or Gunsmith
	5" CLASSIC WITH SLIDE LIGHTENING, STI FRONT AND REAR COCKING SERRATIONS STI LONG CURVED	TRIGGER •COLORED GRIP WITH MATCHING TRIGGER •OKO SCOPE
	STI TRUBOR BULL BARREL, RAMPED, FULLY SUPPORTED WITH INTEGRAL COMPENSATOR STI HIGH-RIDE GRIP AND AMBIDEXTROUS	•C-MORE CLICK SCOPE
	THUMB SAFETY (STAINLESS STEEL)	RELEASE
	STI ONE PIECE STEEL	•D/T MAG RELEASE WITH
SIGHTS:	C-MORE SCOPE (BLACK)	OVERSIZE BUTTON
O.A. LENGTH:	10.5"	•ALTERNATE TOP END
WEIGHT:	42.0 oz	•STAINLESS MAGWELL
FINISH:	BLUED WITH SIDES OF SLIDE POLISHED	•RECOILMASTER
	PISTOL IS SHIPPED IN HARD FOAM CASE	

ONE 140MM MAGAZINE, AND MANUAL INCLUDED

## **STINGER**



FRAME: GRIP: SLIDE: TRIGGER: BARREL: SAFETIES: GUIDE ROD: SIGHTS: O.A. LENGTH: WEIGHT:	38.0 oz Blued with Sides of Slide Polished	OPTIONS ÁVAILABLE: •HARD CHROME •COLOR INLAY •DRILLED & TAPPED MAG RELEASE •D/T MAG RELEASE AND OVERSIZE BUTTON •STAINLESS MAGWELL
	PISTOL IS SHIPPED IN HARD FOAM CASE ONE 140MM MAGAZINE, AND MANUAL INCLUDED	

### **SCOPES & PARTS**

The C-More heads up display red dot scope is the choice of open class shooters. Using a red LED as the aiming device, the C-More scope will get you on your target quicker. Available in black, red, gray, and blue. The C-more also has a choice of click or non-click adjustment switch.

> **C-More Scope** Non-Click Adjustment



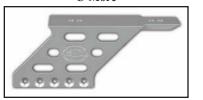




STI manufactures two scope mounts for red dot scopes to mount on 2011 and 1911 pistols. These mounts are CNC machined from barstock 7075 aircraft grade aluminum for a strong, yet lightweight mount. The mount models are available for the C-More scope, and the OKO scope.

> **STI Scope Mount** C-More





The STI high rise beavertail grip safety is designed for all 1911 and 2011 pistols. The safety is produced out of 4140 steel or 17-4 stainless steel.

The safety arm is pre-notched, deeper strut groove and pre-cut knuckle clearance, providing positive safety activation, and comfortable high grip. The grip safety can be removed without the removal of the mainspring housing (an industry first).

> **Grip Safety Blued Steel**







STI thumb safeties are designed for 1911 and 2011 pistols. Offered in both ambidextrous and single sided models. These safeties have contoured and serrated pads that allow for the thumb to contact the safety in a natural position, providing a comfortable thumb placement for shooters. Carbon steel is 4140, stainless steel is 17-4





### **SIGHTS & SCOPES**

#### STI manufactures a wide variety of sights for 1911 style pistols, ranging from carry to competition and PPC competition. Night sight sets are also available. STI uses Trijicon tritium inserts for the brightest, highest quality night sights available on the market. STI sights are designed to fit industry standard sight cuts.



The OKO red dot scope is designed for quick and accurate shots. Projecting a LED onto a semitranslucent lens gives the shooter the advantage of placing a red dot on the target, rather than lining up the rear and front sight. The OKO is available in several models. STI manufactures a mount for the OKO to mount to 1911 and 2011 pistols.





W Model







**IPSC Model:** 6, 8 MOA available, with blast shield, Intensity switch hi/low only SH Model: 4, 6, 8 MOA available, with blast shield, Intensity switch multiple levels S Model: 4, 6, 8 MOA available, no blast shield, Intensity switch multiple levels W Model: 6, 8 MOA available, Weaver and Picatinny rail mount, Intensity switch multiple levels

### **EDGE**



**OPTIONS AVAILABLE:** CALIBER: 9MM, .40, .45, .38 SUPER FRAME: STI PATENTED MODULAR STEEL (LONG WIDE) GRIP: BLACK GLASS FILLED NYLON POLYMER WITH **ALUMINUM MAGWELL** SLIDE: 5" UNIQUE ROUND TOP WITH STI FRONT AND **REAR COCKING SERRATIONS** TRIGGER: STI LONG CURVED TRIGGER BARREL: STI BULL BARREL, RAMPED, FULLY SUPPORTED SAFETIES: STI HIGH-RIDE GRIP AND AMBIDEXTROUS THUMB SAFETY (STAINLESS STEEL) GUIDE ROD: STI RECOILMASTER SIGHTS: STI COMPETITION FRONT STI ADJUSTABLE REAR O.A. LENGTH: 8.6" WEIGHT: 38 OZ FINISH: BLUED WITH SIDES OF SLIDE POLISHED

> **PISTOL IS SHIPPED IN HARD FOAM CASE** ONE 126MM MAGAZINE, AND MANUAL INCLUDED

 HARD CHROME COLOR INLAY CUSTOM SERIAL NUMBER SHORT OR GUNSMITH TRIGGER Dawson Front Sight •3 DOT TRITIUM SIGHTS COLORED GRIP WITH MATCHING TRIGGER • DRILLED & TAPPED MAG RELEASE D/T MAG RELEASE WITH **OVERSIZE BUTTON** STAINLESS MAGWELL

### **EXECUTIVE**

CALIBER: 40

# PARTS



#### **2011 Grips**



Replacement 2011 grips for the STI line of pistols and frames. The glass filled nylon polymer grip is the second component of the 2011 modular (high capacity) frame system. Available in 4 colors.



2011 Stainless Magwell



For faster magazine reloads, the STI magwell is just the ticket. STI offers two styles: Aluminum (black) weighs 1.2oz, Stainless Steel (natural) weighs 3.1oz. This is a direct install to all STI 2011 pistols and frames. ' will not fit on the vip model

2011 Long Curved Trigger \*available in red, blue, gray & black

2011 Short Curved \*available in black

2011 **Gunsmith Blank** 





The STI 2011 trigger bow is stainless steel wire EDM cut, with a notch for trigger take up adjustment. The trigger bow is glass filled nylon polymer with set screw for overtravel adjustment. The 2011 triggers are designed for STI pistols and frames.

1911 Short Curved \*available in black 1911

1911 Aluminum \*long curved













The STI 1911 trigger bow is stainless steel wire EDM cut, with a notch for trigger take up adjustment. The trigger bow is glass filled nylon polymer with set screw for overtravel adjustment. The 1911 triggers are designed for all 1911 single stack pistols.

**OPTIONS AVAILABLE:** FRAME: STI PATENTED MODULAR STEEL (LONG WIDE) • DRILLED & TAPPED GRIP: GRAY GLASS FILLED NYLON POLYMER WITH MAG RELEASE STAINLESS MAGWELL D/T MAG RELEASE AND SLIDE: 5" UNIQUE ROUND TOP WITH STI FRONT AND **OVERSIZE BUTTON REAR COCKING SERRATIONS** TRIGGER: STI LONG CURVED TRIGGER (GRAY) BARREL: STI BULL BARREL, RAMPED, FULLY SUPPORTED SAFETIES: STI HIGH-RIDE GRIP AND AMBIDEXTROUS THUMB SAFETY GUIDE ROD: STI RECOILMASTER SIGHTS: DAWSON FIBER OPTIC (.100) FRONT STI ADJUSTABLE REAR O.A. LENGTH: 8.6" WEIGHT: 39 OZ FINISH: HARD CHROME WITH COLOR INLAY (BLACK)

> **PISTOL IS SHIPPED IN HARD FOAM CASE** ONE 126MM MAGAZINE, AND MANUAL INCLUDED

# **MAGAZINES & COMPONENTS**

The STI 2011 magazine is manufactured out of 410 stainless steel thus producing a magazine with longer life, greater strength, and corrosion resistant. STI 2011 magazines are built specifically for all STI 2011 style pistols and frames.

In combination with the 2011 patented frame, the STI 2011 magazine allows for maximum round capacity, ranging from 10 to 26 rounds (depending on length and caliber).



### **IPSC 30TH ANNIVERSARY**



FRAME: GRIP: SLIDE:	9MM, .38 SUPER, .40, .45 STI PATENTED MODULAR STEEL (LONG WIDE) BLACK GLASS FILLED NYLON POLYMER WITH STAINLESS MAGWELL 5" UNIQUE TRI-TOP WITH 30 LPI, SABERTOOTH COCKING SERRATIONS	SPECIAL FEATURES: • CUSTOM SERIAL NUMBER • DECORATIVE FLUTES ON FRAME • CUSTOM ENGRAVING ON BOTH SIDES OF SLIDE COMMEMORATING IPSC
	STI LONG CURVED TRIGGER STI BULL BARREL, RAMPED, FULLY SUPPORTED	30TH ANNIVERSARY
SAFETIES:	STI HIGH-RIDE GRIP AND AMBIDEXTROUS THUMB SAFETY STI RECOILMASTER	INCLUDES: •Custom Lockable
SIGHTS:	Dawson Fiber Optic Front STI Adjustable Rear	PISTOL CASE •Two 126mm magazines Hard Chromed with
O.A. LENGTH:		DAWSON BOX RULE PADS
WEIGHT:		•ONE STI TEAM SHIRT
FINISH:	SLIDE HARD CHROME WITH BLACK INLAY	•ONE STI JACKET
	FRAME BLUED	<ul> <li>Two STI PATCHES</li> </ul>

## **SPECIAL EDITION**



FRAME GRIP SLIDE TRIGGER BARREL SAFETIES GUIDE ROD SIGHTS O.A. LENGTH WEIGHT	SPECIAL FEATURES: •CUSTOM SERIAL NUMBER •24 KARAT GOLD PLATING ON ALL STEEL SURFACES INCLUDES: •CUSTOM LOCKABLE PISTOL CASE •TWO 126MM MAGAZINES WITH 24 KARAT GOLD PLATED DAWSON BOX RULE PADS

### **SLIDES**

STI International slides are CNC milled from pre-hardened barstock 4140 carbon steel to ensure slide rail exactness. The breech face is wire EDM cut for maximum precision angle. STI offers three slide lengths; **4.25"(Commander)**, **5"(Government)**, and **6"(Long Slide)**. The slides have lowered and flared ejection ports (largest in industry) for reliable case ejection. STI offers a wide variety of options on our slides that can save time for the final assembly of a high quality pistol.



#### **Slide Option List**

	Rear Serrations	F/R Serrations	STI Logo	Front Sight Cut	Bomar Rear Cut	Novak Rear Cut	Slide Lightening	Flat-Top Slide	Tri-Top Slide
SLIDE									
4.25" Classic	Х		Х	Х	Х	Х		Х	
5" Classic	Х	Х	Х	Х	Х	Х	Х	Х	Х
5" Unique	Х	Х	Х	Х	Х	Х	Х	Х	Х
6" Classic	Х	Х	Х	Х	Х	Х	Х	Х	Х
6" Unique	X	Х	Х	Х	Х	Х	Х	Х	Х

### **BARRELS**

STI barrels are made from 416 rifle grade stainless steel billet forgings. The bore is gun drilled, button rifled, then air gauged to offer the most exacting size, and most consistant barrel available. The rifling is 1 in 16 twist and has 6 lands and grooves. The barrels are vacuum heat treated and vacuum tempered to 40Rc, then machined to exacting specifications. The barrels are short cham-

bered to allow the gunsmith to cut the chamber to their application.



**Bushing Barrel** Available calibers: .355, 9mm, .38 super, .400, .40 S&W, .450, .45 ACP Includes: barrel, stainless steel bushing, barrel link and pin



#### **Trubor Barrel**

T1 Available calibers: .355, 9mm, .38 super, .400, .40 S&W, .450, .45 ACP T2 Available calibers: .355, 9mm, .38 super, .400, .40 S&W, .450, .45 ACP Non port Trubor blank: .355, 9mm, .38 super, .400, .40S&W, .450, .45 ACP



## TRUSIGHT



CALIBER:	9мм, .40, .45	<b>OPTIONS AVAILABLE:</b>
FRAME:	STI PATENTED MODULAR STEEL 4.5" (LONG WIDE)	•HARD CHROME
GRIP:	BLACK GLASS FILLED NYLON POLYMER WITH	<ul> <li>COLOR INLAY</li> </ul>
	ALUMINUM MAGWELL	<ul> <li>SHORT OR GUNSMITH</li> </ul>
SLIDE:	4.15" UNIQUE, STI REAR COCKING SERRATIONS	TRIGGER
TRIGGER:	STI LONG CURVED TRIGGER	<ul> <li>COLORED GRIP WITH</li> </ul>
BARREL:	STI BULL BARREL, 5" RAMPED FULLY	MATCHING TRIGGER
	SUPPORTED WITH EXPANSION CHAMBER	•DRILLED & TAPPED
SAFETIES:	STI HIGH-RIDE GRIP AND AMBIDEXTROUS THUMB	MAG RELEASE
	SAFETY (STAINLESS STEEL)	•D/T MAG RELEASE
GUIDE ROD.	STI RECOILMASTER	WITH OVERSIZE BUTTO
· · · ·	DAWSON FIBER OPTIC FRONT	•STAINLESS MAGWELL
SIGHTS.		SPECIAL FEATURE:
	STI ADJUSTABLE REAR	FIBER OPTIC SIGHT
O.A. LENGTH:		INSTALLED ON BARREL
WEIGHT:		
FINISH:	BLUED WITH SIDES OF SLIDE POLISHED	

PISTOL IS SHIPPED IN HARD FOAM CASE ONE 126MM MAGAZINE, AND MANUAL INCLUDED

## **TACTICAL 5.0**



		-
CALIBER:	9мм, .40, .45	
FRAME:	STI PATENTED MODULAR STEEL WITH	
	INTEGRAL TACTICAL RAIL	
GRIP:	BLACK GLASS FILLED NYLON POLYMER WITH	
	ALUMINUM MAGWELL	
SLIDE:	5" FLAT TOP, STI FRONT AND REAR COCKING	
	SERRATIONS	•
TRIGGER:	STI LONG CURVED TRIGGER	
BARREL:	STI BULL BARREL, 5" RAMPED, FULLY	•
	SUPPORTED	
SAFETIES:	STI HIGH-RIDE GRIP AND AMBIDEXTROUS	
	THUMB SAFETY	
GUIDE ROD:	STI RECOILMASTER	
SIGHTS:	STI RAMPED FRONT, STI FIXED REAR	
O.A. LENGTH:	8.5"	
WEIGHT:	STEEL FRAME: 36 OZ	
	Aluminum Frame: 30 oz	
FINISH:	BLUED MATTE FINISH	
	PISTOL IS SHIPPED IN HARD FOAM CASE	
	ONE126MM MAGAZINE, AND MANUAL INCLUDED	

OPTIONS AVAILABLE: •HARD CHROME •ALUMINUM FRAME •SHORT OR GUNSMITH TRIGGER •DAWSON FRONT SIGHT •T.A.S. (TACTICAL ADJUSTABLE SIGHT) •FIXED TRITIUM SIGHTS (2 DOT)

### 2011 & 1911 SLIDE TO FRAME FITS

The STI slide to frame fit is offered in both the 2011 and the 1911 style frames. Each frame is precisely hand fit to the slide. This offers a tight yet very smooth fit, aiding in the basics of any high quality pistol.

For Slide options see page 28 For 2011 Frame options see page 24 For 1911 Frame options see page 25

2011 S.F.F.

STD FRAME 5" FRAME 6" FRAME TACTICAL FRAME

> 2011 Tactical



2011 6" S.F.F.



1911 Master Series S.F.F.

1911 S.F.F.

5" FORGED (NON RAMP) 5" CAST (RAMP CUT)

6" CAST (RAMP CUT)

**5" MASTER SERIES (RAMP CUT)** 

**5" DUTY ONE (RAMP CUT)** 

6" MASTER SERIES (RAMP CUT)



1911 Cast S.F.F.



Also available from STI are 2011 Short Blocks. Includes: Frame, Slide, Barrel, Recoil System and Slide Stop installed. Call your STI sales representative for more information.

### **1911 FRAME KITS**

# **TACTICAL 4.15**





#### **1911 Investment Cast Frame**

Material: 4140 steel, investment cast Heat treated to 28-32 Rockwell. Features: Oversize rails for precise slide fits. Tang is cut .250" radius for beavertail grip safety. Undercut trigger guard Bare front strap Ramp cut (only) (STI, Wilson-Nowlin)

#### **1911 Forged Frame**

Material: 4140 steel, forged billet then milled to 1911 specifications. Heat treated to 28-32 Rockwell. Features: Oversize rails for precise slide fits. Tang is cut .250" radius for beavertail grip safety. Bare front strap No ramp cut

### **1911 Tactical Frame**



Material: 4140 steel, investment cast Heat treated to 28-32 Rockwell. Features: Oversize rails for precise slide fits. Tang is cut .250" radius for beavertail grip safety. Undercut trigger guard 30 LPI checkered front strap Integral tactical (light) rail Ramp cut (only) (STI, Wilson-Nowlin)

### **1911 Master Series Frame**

Material: 4140 steel, investment cast Heat treated to 28-32 Rockwell. Features: Oversize rails for precise slide fits. Tang is cut .250" radius for beavertail grip safety. Undercut trigger guard Square trigger guard 30 LPI checkered front strap Ramp cut (only) (STI, Wilson-Nowlin)



\*shown with short curved trigger

CALIBER: 9MM, .40, .45 **OPTIONS AVAILABLE:** FRAME: STI PATENTED MODULAR STEEL WITH INTEGRAL TACTICAL RAIL GRIP: BLACK GLASS FILLED NYLON POLYMER WITH ALUMINUM MAGWELL SLIDE: 4.15" UNIQUE FLAT TOP, STI REAR COCKING SERRATIONS TRIGGER: STI LONG CURVED TRIGGER BARREL: STI BULL BARREL, 5" RAMPED, FULLY SUPPORTED SAFETIES: STI HIGH-RIDE GRIP AND AMBIDEXTROUS THUMB SAFETY GUIDE ROD: STI RECOILMASTER SIGHTS: STI RAMPED FRONT, STI FIXED REAR O.A. LENGTH: 8.5" WEIGHT: STEEL FRAME: 34.5 OZ ALUMINUM FRAME: 28 OZ FINISH: BLUED MATTE FINISH

PISTOL IS SHIPPED IN HARD FOAM CASE ONE 126MM MAGAZINE, AND MANUAL INCLUDED •HARD CHROME ALUMINUM FRAME SHORT OR GUNSMITH TRIGGER DAWSON FRONT SIGHT •T.A.S. (TACTICAL ADJUSTABLE SIGHT) • FIXED TRITIUM SIGHTS (2 DOT)



### **EAGLE 5.0**

5" SLIDE

6" SLIDE

TRIGGER

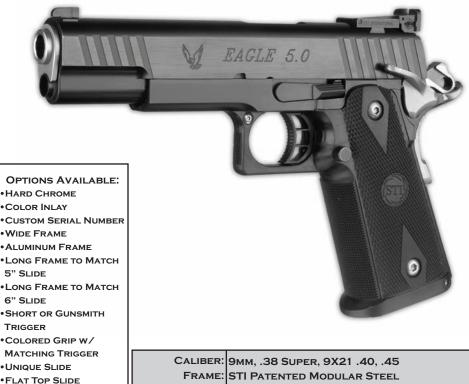
•TRI TOP SLIDE Dawson Front Sight STI FIXED REAR SIGHT Adjustable Tritium 3 DOT (BOMAR CUT) • FIXED TRITIUM SIGHTS

MAG RELEASE

ARISTOCRAT SIGHT ON 6" MODEL ONLY • DRILLED AND TAPPED

•D/T MAG RELEASE AND **OVERSIZE BUTTON** •STAINLESS MAGWELL ALUMINUM MAGWELL BLUED GRIP SAFETY •BULL BARREL ALTERNATE TOP END RECOILMASTER

(2 Dot)



I Itruita.	STIT ATENTED MODULAR STELL
GRIP:	BLACK GLASS FILLED NYLON POLYMER
SLIDE:	5" CLASSIC ROUND TOP, STI FRONT AND
	REAR COCKING SERRATIONS
TRIGGER:	STI LONG CURVED TRIGGER
BARREL:	STI BUSHING BARREL, 5" RAMPED,
	FULLY SUPPORTED
SAFETIES:	STI HIGH-RIDE GRIP AND AMBIDEXTROUS
	THUMB SAFETY (STAINLESS STEEL)
GUIDE ROD:	STI ONE PIECE STEEL
SIGHTS:	STI COMPETITION FRONT,
	STI ADJUSTABLE REAR
O.A. LENGTH:	8.6"
WEIGHT:	STEEL FRAME: 34.5 OZ
	Aluminum Frame: 30.5 oz
FINISH:	BLUED WITH SIDES OF SLIDE POLISHED
Ea	agle is also available in 6"

**PISTOL IS SHIPPED IN HARD FOAM CASE** ONE 126MM MAGAZINE, AND MANUAL INCLUDED

### **2011 FRAME KITS**

The STI 2011 Frame is manufactured from 4140 Maxxell Alloy steel or 7075 aerospace grade aluminum, pre-cut for high ride beavertail grip safety and ambidextrous thumb safety configuration. The 2011 steel frame is CNC milled billet, creating a very accurate frame to build the highest quality pistols. The innovative frame design preserves the 17 degree angle of grip in relation to the slide, original to the 1911. The essential design element for high capacity, the 2011 grip, is made from glass filled nylon polymer and is checkered with 30 lpi in the complete front strap and 25 lpi on the trigger guard. Available in black, gray, blue, and red. The grip panels are checkered in 30 lpi. To increase strength and durability, metal inserts are molded into the grip to allow metal to metal contact with the frame.

#### All frame kits include: frame, grip, magazine release, mainspring housing and trigger.



#### 2011 Frame Option List

Frame	Ramp Cut	4140 Steel	7075 Aluminum	Custom Serial #	Drilled/Tapped for Scope	Wide Frame	Short or G.S. Trigger	Colored Grip
STD	Х	Х	Х	Х	Х	Х	Х	Х
5"	Х	Х	Х	Х	Х	Std.	Х	Х
Tactical	Std.	Х	Х	N/A	N/A	Std.	Х	N/A
6"	Х	Х	N/A	Х	Х	Std.	Х	Х

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### **FPI 22 RIFLE & COMPONENTS**

STI offers a complete .22 LR semi-auto match grade rifle for the discerning shooter. The FPI rifle starts out with a fully machined billet receiver (aluminum) in your choice of two heights. The receiver has a Picatinny rail machined directly onto it for accurate scope mounting. The trigger housing is also machined out of bar stock aluminum. Standard features include extended magazine release, a choice of triggers, and a clean out hole in rear of receiver for easy maintenence.

#### FPI 2260 Rifle



#### FPI 2230 Receiver





The FPI receiver is offered in two configurations, the 2230 which has a low mount rail and the 2260 which has the high mount rail. Designed to fit directly on Ruger 10/22® or used for the building of a custom rifle. The scope rails are milled to industry standard specifications to accept Weaver and Picatinny scope mounts. Receivers will accept threaded and press fit barrels.

#### **FPI Bolt & Charging Handle**



Includes: Steel bolt Steel charging handle Take down screw Receiver cross pin Bolt stop pin

#### **FPI** Trigger



STI offers two grade triggers for the FPI rifle and receivers. In addition, these triggers are also a direct drop in for the Ruger 10/22<sup>®</sup>, and 10/22<sup>®</sup> Mag. rifles. Triggers are two stage. The Match Trigger breaks between 24 and 26 oz. The Super Match Trigger breaks between 15 and 17 oz.

## VIP



CALIBER: 9MM, .38 SUPER, .40, .45 **OPTIONS AVAILABLE:** FRAME: STI PATENTED MODULAR STEEL •HARD CHROME ALUMINUM MAINSPRING HOUSING ALUMINUM FRAME GRIP: BLACK GLASS FILLED NYLON POLYMER INCLUDES STAINLESS **COMPACT GRIP** STEEL SLIDE SLIDE: 3.9" FLAT TOP, WITH STI REAR COCKING • FIXED TRITIUM SIGHTS SERRATIONS (2 Dot) AMBIDEXTROUS SAFETY TRIGGER: STI LONG CURVED TRIGGER BARREL: STI BULL BARREL, 3.9" RAMPED. FULLY SUPORTED SAFETIES: STI HIGH-RIDE GRIP AND SINGLE SIDED THUMB SAFETY GUIDE ROD: STI RECOILMASTER SIGHTS: STI RAMPED FRONT, STI FIXED REAR O.A. LENGTH: 7.5" WEIGHT: STEEL FRAME: 29.7 OZ ALUMINUM FRAME: 26 OZ FINISH: BLUED MATTE FINISH **PISTOL IS SHIPPED IN HARD FOAM CASE** 

ONE 120MM MAGAZINE, AND MANUAL INCLUDED

### TROJAN

# **RANGER II**



Frame: Grip:	9mm, .38 Super .40, .45 STI 1911 Government Frame, STI Stippled Front Strap, Undercut Trigger Guard Rosewood Grips, (thin) 5" Flat Top, STI Front and Rear Cocking Serrations	OPTIONS AVAILABLE: •Hard Chrome •Thick Grips •Dawson Front Sight •STI Fixed Rear Sight •Adjustable Tritium 3
Barrel: Safeties: Guide Rod: Sights: O.A. Length: Weight:		Dot Set (bomar cut) •Fixed Tritium Sight Set (2 Dot) •Ambi thumb safety •Alternate Top End •Magwell with Steel Mainspring Housing •Recoilmaster
T	rojan is also available in 6"	

PISTOL IS SHIPPED IN HARD FOAM CASE ONE MAGAZINE, AND MANUAL INCLUDED



#### CALIBER: 91MM, .40, .45 FRAME: STI 1911 GOVERNMENT FRAME STI STIPPLED FRONT STRAP, UNDERCUT TRIGGER GUARD GRIP: ROSEWOOD GRIPS (THIN) SLIDE: 4.15" FLAT TOP WITH STI REAR COCKING SERRATIONS TRIGGER: STI LONG CURVED TRIGGER BARREL: STI BULL BARREL, 4.15" RAMPED, FULLY SUPPORTED SAFETIES: STI HIGH-RIDE GRIP AND SINGLE SIDED THUMB SAFETY GUIDE ROD: STI RECOILMASTER SIGHTS: STI RAMPED FRONT, STI FIXED REAR O.A. LENGTH: 7.75" WEIGHT: 32 OZ FINISH: BLUED MATTE FINISH

OPTIONS AVAILABLE: •HARD CHROME •THICK GRIPS •FIXED TRITIUM SIGHTS (2 DOT) •MAGWELL WITH MAINSPRING HOUSING

PISTOL IS SHIPPED IN HARD FOAM CASE ONE MAGAZINE, AND MANUAL INCLUDED

# TARGETMASTER

# LS 9/40





	9тм, .45	OPTIONS AVAILABLE:			_
FRAME:	STI 1911 GOVERNMENT FRAME WITH	•HARD CHROME	CALIBER:	9мм, .40	
	FRONT STRAP 30 LPI CHECKERING,	ALTERNATE TOP END	FRAME:	STI 1911 COMPACT FRAME WITH STIPPLED	OPTIONS AVAILA
	SQUARE TRIGGER GUARD, STEEL MAGWELL,			FRONT STRAP	•HARD CHROME
	UNDERCUT TRIGGER GUARD		GRIP:	Rosewood Thin Panels	
GRIP:	Rosewood Grips, Standard		SLIDE:	STI BULLET STYLE WITH FRONT AND REAR	
SLIDE:	6" FLAT TOP WITH STI FRONT AND REAR			COCKING SERRATIONS	
	COCKING SERRATIONS		TRIGGER:	STI LONG CURVED TRIGGER	
TRIGGER:	STI LONG CURVED ALUMINUM TRIGGER			3.4" FULLY SUPPORTED, RAMPED, WITH	
BARREL:	STI BUSHING BARREL, 6" RAMPED,			LINKLESS LOCK UP	
	FULLY SUPORTED		SAFETIES:	STI HIGH-RIDE GRIP AND SINGLE SIDED THUMB	
SAFETIES:	STI HIGH-RIDE GRIP AND AMBIDEXTROUS			SAFETY	
	THUMB SAFETY (STAINLESS STEEL)			STI RECOILMASTER	
GUIDE ROD:	STI TWO PIECE		SIGHTS:	SLIDE INTEGRAL FRONT	
SIGHTS:	ARISTOCRAT FRONT AND REAR SIGHTS			HEINIE LOW MOUNT REAR	
O.A. LENGTH:	9.5"		O.A. LENGTH:		
WEIGHT:	43 oz		WEIGHT:		
FINISH:	BLUED, WITH SIDES OF SLIDE POLISHED			BLUED MATTE FINISH	
	PISTOL IS SHIPPED IN HARD FOAM CASE ONE MAGAZINE, AND MANUAL INCLUDED		LS DOES NOT LOCK BAC ON EMPTY MAGAZINE	K PISTOL IS SHIPPED IN HARD FOAM CASE ONE MAGAZINE, AND MANUAL INCLUDED	1

Phone: 512-819-0656 Fax: 512-819-0465

AVAILABLE:

# LEGACY



# **RANGEMASTER II**



					4
CALIBER:	.45	OPTIONS AVAILABLE:	CALIBER:	9тмм, .45	OPTIONS AVAILABLE:
FRAME:	STI 1911 FORGED FRAME WITH 30 LPI FRONT	NONE	Frame:	STI 1911 GOVERNMENT FRAME WITH	•HARD CHROME
	STRAP CHECKERING	NONE		30 LPI FRONT STRAP CHECKERING,	
	STEEL MAINSPRING HOUSING	SPECIAL FEATURES:		SQUARE TRIGGER GUARD, UNDERCUT	
GRIP:	CUSTOM COCOBOLA GRIPS	SLIDE IS FLAT TOP WITH		TRIGGER GUARD	
SLIDE:	5" FLAT TOP WITH STI CLASSIC REAR	DIAMOND LPI, AND	GRIP:	Rosewood Grips Standard	
	COCKING SERRATIONS	MASTER LINE ON BOTH	SLIDE:	5" FLAT TOP WITH STI FRONT AND REAR	
TRIGGER:	STI LONG CURVED ALUMINUM TRIGGER	SIDES OF SLIDE.		COCKING SERRATIONS	
BARREL:	STI BUSHING BARREL, 5" RAMPED,		TRIGGER:	STI LONG CURVED TRIGGER	
	FULLY SUPPORTED		BARREL:	STI BUSHING BARREL, 5" RAMPED,	
SAFETIES:	STI HIGH-RIDE GRIP AND AMBIDEXTROUS			FULLY SUPPORTED	
	THUMB SAFETY		SAFETIES:	STI HIGH-RIDE GRIP AND SINGLE SIDED THUMB	
GUIDE ROD:	STI ONE PIECE			SAFETY	
SIGHTS:	STI RAMPED FRONT		GUIDE ROD:	STI ONE PIECE	
	STI TACTICAL ADJUSTABLE REAR		SIGHTS:	STI COMPETITION FRONT	
O.A. LENGTH:	8.5"			STI ADJUSTABLE REAR	
WEIGHT:	36 oz		O.A. LENGTH:	8.5"	
FINISH:	P.V.D. (PHYSICAL VAPOR DEPOSITION) BLACK		WEIGHT:	37 oz	
	SIDES OF SLIDE POLISHED		FINISH:	BLUED WITH SIDES OF SLIDE POLISHED	
	PISTOL IS SHIPPED IN HARD FOAM CASE			PISTOL IS SHIPPED IN HARD FOAM CASE	
	ONE MAGAZINE AND MANUAL INCLUDED			ONE MAGAZINE AND MANUAL INCLUDED	

# RANGEMASTER

# LAWMAN





	-				
CALIBER:	9тм, .45		CALIBER:	.45	OPTIONS AVAILABLE:
FRAME:	STI 1911 GOVERNMENT FRAME WITH	OPTIONS AVAILABLE: • Hard Chrome	FRAME:	STI 1911 FORGED FRAME WITH 30 LPI FRONT	NONE
	EXTENDED DUST COVER, SQUARE TRIGGER	DAWSON FIBER OPTIC		STRAP CHECKERING (STEEL)	NONE
	GUARD, FRONT STRAP 30 LPI CHECKERING,	FRONT SIGHT	GRIP:	CUSTOM MATCHING POLYMER GRIPS	
	STEEL MAGWELL, UNDERCUT TRIGGER GUARD		SLIDE:	5" CLASSIC WITH FRONT AND REAR	
GRIP:	Rosewood Grips Standard			COCKING SERRATIONS	
SLIDE:	5" UNIQUE, FLAT TOP WITH STI FRONT AND		TRIGGER:	STI LONG CURVED ALUMINUM TRIGGER	
	REAR COCKING SERRATIONS		BARREL:	STI BUSHING BARREL, 5" RAMPED, FULLY	
TRIGGER:	STI LONG CURVED ALUMINUM TRIGGER			SUPPORTED	
BARREL:	STI BULL BARREL, 5" RAMPED FULLY		SAFETIES:	STI HIGH-RIDE GRIP AND SINGLE SIDED THUMB	
	SUPPORTED			SAFETY	
SAFETIES:	STI HIGH-RIDE GRIP AND AMBIDEXTROUS		GUIDE ROD:	STI ONE PIECE	
	THUMB SAFETY, STAINLESS STEEL		SIGHTS:	STI FRONT (WHITE DOT)	
GUIDE ROD:	STI RECOILMASTER			Novak Rear (2 dot white)	
SIGHTS:	STI COMPETITION FRONT		O.A. LENGTH:	8.5"	
	STI ADJUSTABLE REAR		WEIGHT:	36 oz	
O.A. LENGTH:	8.5"		FINISH:	BLUED POLISHED SIDES OF SLIDE	
WEIGHT:	43.2 oz			2 TONE BROWN OVER TAN	
FINISH:	BLUED, WITH SIDES OF SLIDE POLISHED			2 TONE BLACK OVER O.D. GREEN	
	PISTOL IS SHIPPED IN HARD FOAM CASE			PISTOL IS SHIPPED IN HARD FOAM CASE	
	ONE MAGAZINE, AND MANUAL INCLUDED			ONE MAGAZINE, AND MANUAL INCLUDED	

# **DUTY ONE**

# **DUTY CT**



\*shown with short curved trigger

Frame: Grip: Slide: Trigger: Barrel:	9мм, .40, .45 STI 1911 Government Frame with Integral Tactical Rail, 30 LPI Front Strap Checkering, Under cut Trigger Guard Rosewood Grips 5" Flat Top with STI Front and Rear Cocking Serrations STI Long Curved Trigger STI Bull Barrel, 5" Ramped, Fully Supported STI High-Ride Grip and Ambidextrous	OPTIONS AVAILABLE: •HARD CHROME •SHORT OR GUNSMITH TRIGGER •FIXED TRITIUM SIGHTS (2 DOT) •MAGWELL WITH STEEL MAINSPRING HOUSING
	THUMB SAFETY STI RECOILMASTER STI RAMPED FRONT, STI FIXED REAR 8.5"	
	39.6 oz Blued Matte Finish Pistol is shipped in hard foam case	

PISTOL IS SHIPPED IN HARD FOAM CASE ONE MAGAZINE, AND MANUAL INCLUDED



-		1
CALIBER:	9тм, .40, .45	
FRAME:	STI 1911 FRAME WITH INTEGRAL TACTICAL	OPTIONS AVAILABLE:
	RAIL, 30 LPI FRONT STRAP CHECKERING,	•HARD CHROME
	UNDER CUT TRIGGER GUARD	•SHORT OR GUNSMITH
GRIP:	Rosewood Grips	TRIGGER
SLIDE:	SLIDE: 5" FLAT TOP WITH STI REAR COCKING	
	SERRATIONS	(2 DOT)
TRIGGER:	STI LONG CURVED TRIGGER	•MAGWELL WITH STEEL
BARREL:	STI BULL BARREL, 5" RAMPED FULLY	MAINSPRING HOUSING
	SUPPORTED	
SAFETIES:	STI HIGH-RIDE GRIP AND AMBIDEXTROUS	
	THUMB SAFETY	
GUIDE ROD:	STI RECOILMASTER	
SIGHTS: STI RAMPED FRONT, STI FIXED REAR		
O.A. LENGTH: 7.75"		
WEIGHT:	36.6 oz	
FINISH:	BLUED MATTE FINISH	
	PISTOL IS SHIPPED IN HARD FOAM CASE ONE MAGAZINE, AND MANUAL INCLUDED	-

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